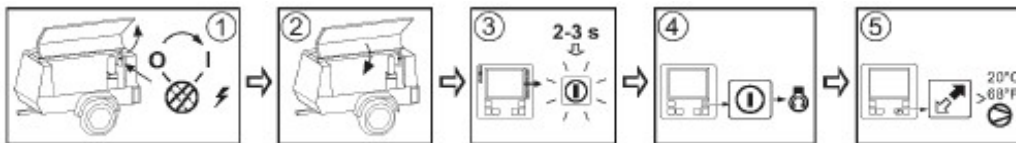


Operation

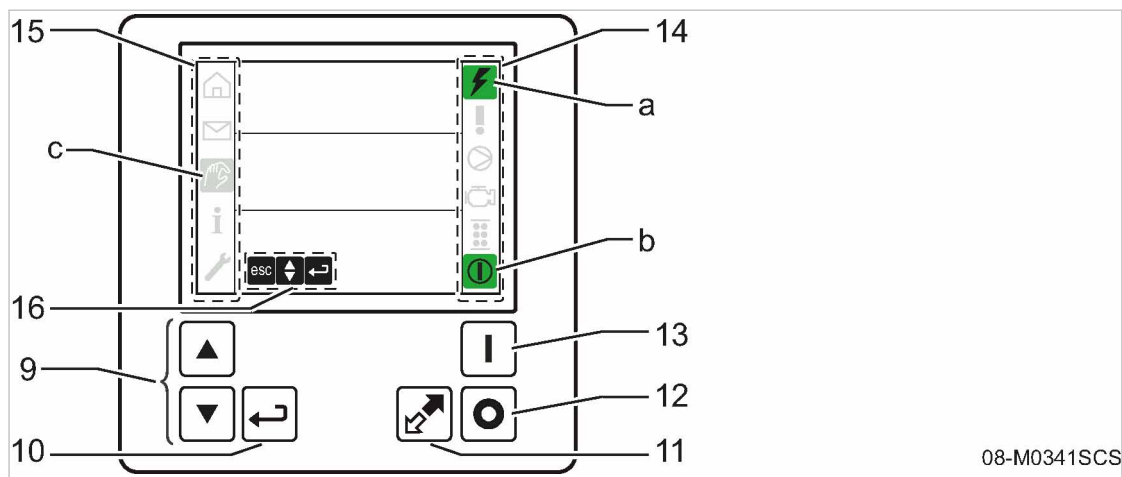
START / ON



Putting the machine into operation :

1. Open the protective cover of the SIGMA CONTROL SMART.
2. Open the left door.
3. Switch on the "ON/OFF" switch on the control unit.
4. Close the left door.

The control starts and the operating mode displays appear on the screen.
If the SIGMA CONTROL SMART does not report any faults, the READY TO START indicator flashes.



- | | |
|--|-----------------------|
| 9 Arrow key "up" and arrow key "down". | a Control voltage |
| 10 Validation" button | b READY TO START |
| 11 CHARGE/EMPTY" button "STOP" | 15 (flashes) Menu bar |
| 12 button | c Setting menu |
| 13 START" button | 16 Navigation menu |
| 14 Status bar | |

Press the "START" button.

- Press the "LOAD/UNLOAD" key to switch the machine to LOAD.

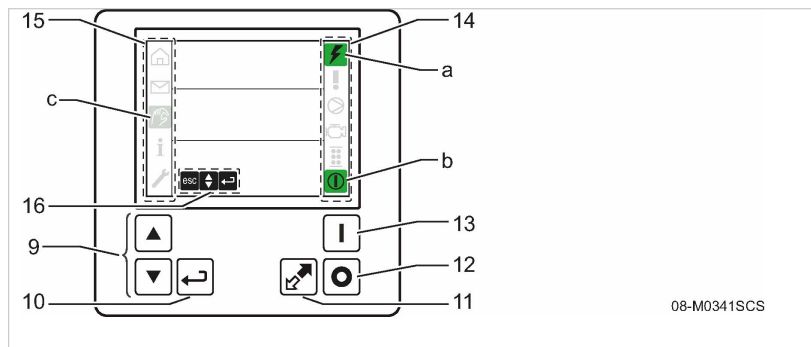
The final compression temperature is reached	The final compression temperature is not reached
Press the "LOAD/UNLOAD" button.	Press the "LOAD/UNLOAD" button.
The machine immediately switches to LOAD.	- The demand for LOAD walking is recorded. - the machine remains in the heating phase. - When the final compression temperature has reached its set value, the machine automatically switches to load.
The machine is ready	The machine is ready

STOP

STOP / OFF



- Always stop the machine by pressing the "STOP" button on the SIGMA CONTROL SMART control panel in order to preserve the material.
- Use the "emergency stop" button only in an emergency.



- | | |
|--|-----------------------|
| 9 Arrow key "up" and arrow key "down". | a control voltage |
| 10 Validation" button | b READY TO START |
| 11 CHARGE/EMPTY" button "STOP" | 15 (flashes) Menu bar |
| 12 button | c Setting menu |
| 13 START" button | 16 Navigation menu |
| 14 Status bar | |

Switching the machine in the inertia running phase :

- Switching the machine to inertia running.
- Press the "LOAD/UNLOAD" key.
- The machine switches to inertia idle running :
 - The motor runs SLOWLY.
 - the oil separator tank (Res. H.) goes empty.
 - The suction valve closes.
- 0,5 - 3 minutes (the motor can be stopped).
- Press the "STOP" button for more than 1 second.
- The engine stops.
- Stop the machine after the cooling phase.
- Press the "STOP" key for more than 1 second.
- The machine switches to idle running
 - the motor runs SLOWLY
 - the oil separator tank (Res. H.) goes empty.
 - he suction valve closes.
 - the motor stops after a time delay

Trigger the "ON/OFF" switch on the control unit. Switch off the machine:

Close all "compressed air outlet valves".
 Close the protective cover of the dashboard.
 Close both doors.