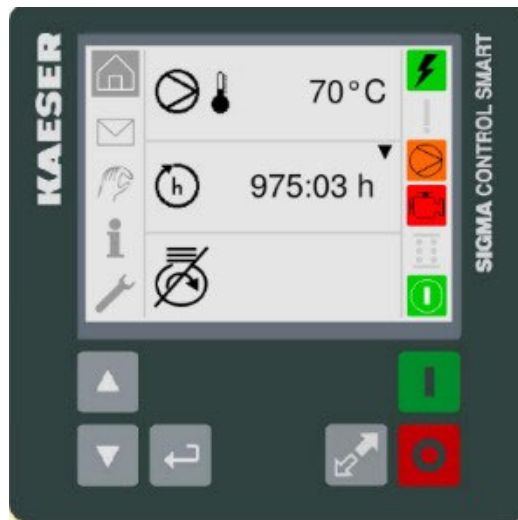


STARTING PROCEDURE

Press the START key: 

The machine starts, the engine runs at idle speed.

To switch the machine to LOAD operation, press the LOAD/IDLE key: 

After pressing this key two possible situations may occur:

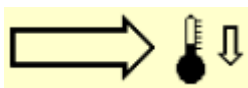
- The machine switches to LOAD at the very second you press the key, or
- It takes a few seconds for the machine to switch to LOAD after you press the key

It is absolutely OK if it takes a few seconds before the machine switches to LOAD after you press the key. The machine must reach all optimal conditions before switching to LOAD mode.

To switch back to IDLE mode, press the same key: 

SHUTTING DOWN PROCEDURE

IMPORTANT: Wait until the cooling down phase is completed before shutting down the machine.



Cooling down phase, the cooling time is displayed.

When the cooling phase is completed, press and hold the STOP key for more than 1 second: 

The engine runs at IDLE speed and switches off after a few seconds.

NEVER USE THE EMERGENCY STOP BUTTON TO SHUT DOWN THE MACHINE!



READING THE FAULT CODES

When in the main menu:

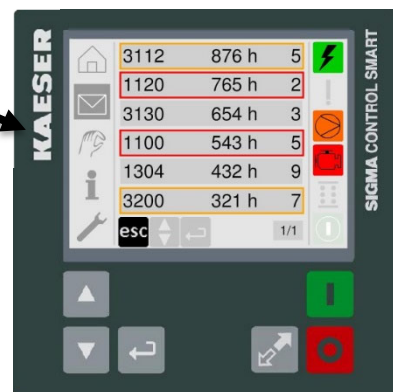


Press Enter to jump to the menu bar on the left side of the display:



Navigate to the symbol of an *envelope* using the arrow keys:

This menu is now displayed:



Active alarms or warnings are framed:

in orange warnings
in red alarms

• **Meaning of the message codes:**

Left number: 4-digit fault code

1st digit: **2nd digit:** **3rd/4th digit:**
Message type Location Key from 00... 99

1 = Fault	1 = Motor
2 = Maintenance	2 = Compressor
3 = Warning	3 = Controller
	4 = General

- In the middle: Operating hour of last occurrence
- Right number: Frequency of occurrence

Call KAESER SERVICE Lyon at **04 72 37 44 10** and indicate the displayed message code.

SETTING THE COMPRESSED AIR DISCHARGE PRESSURE

Press  and scroll down to « Setting Menu ».

Press  again to select « operating pressure ».

Once in this menu press  and then 

Set the pressure using the arrow keys  

